



**Non-combustible glass fabrics - DIN EN 13501-1: A2-s1, d0 (EU)
DIN 4102-A2 (D)**

For highest safety and creative design

Sewing recommendations

Please pay attention to the following recommendations for tailoring and fabricating FLAMLINe products.

Due to their relatively high weight decorative FLAMLINe glass fabrics will drape neatly. Hence additional bottom weights are normally not necessary. Please take to account the higher weight of the FLAMLINe glass fabric in order to avoid a burst off of the seams.

IMPORTANT	Top hem should be folded over twice at least
Measuring / Cutting	final length plus double height of top hem + height of bottom hem
Binding	you can use regular binding tapes the tape should be fixed with two seams
Sewing yarns	100% polyester thread, thread size 120 or cotton threads Nm 120/2 For non-combustible sews please use sewing threads like PTFE-coated glass yarns
Needle	pointed needle, needle size 90
Sewing machine setting	4 stitches per cm, loose tension on sewing thread, and moderate pressure on the pressure foot.
Upper seam	make the seam 0,5 cms from edge of double folded hem. Attach heading tape by means of a second seam.

These sewing recommendations are an orientation guide only! The tailor has to decide on his own responsibility, how the final product needs to be fabricated for the designated application. Further it is on his own responsibility, to decide if these sewing recommendations are applicable for his project. Porcher Industries Germany GmbH assumes no responsibility or liability for fabrication, installation and further processing of FLAMLINe-products.

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